

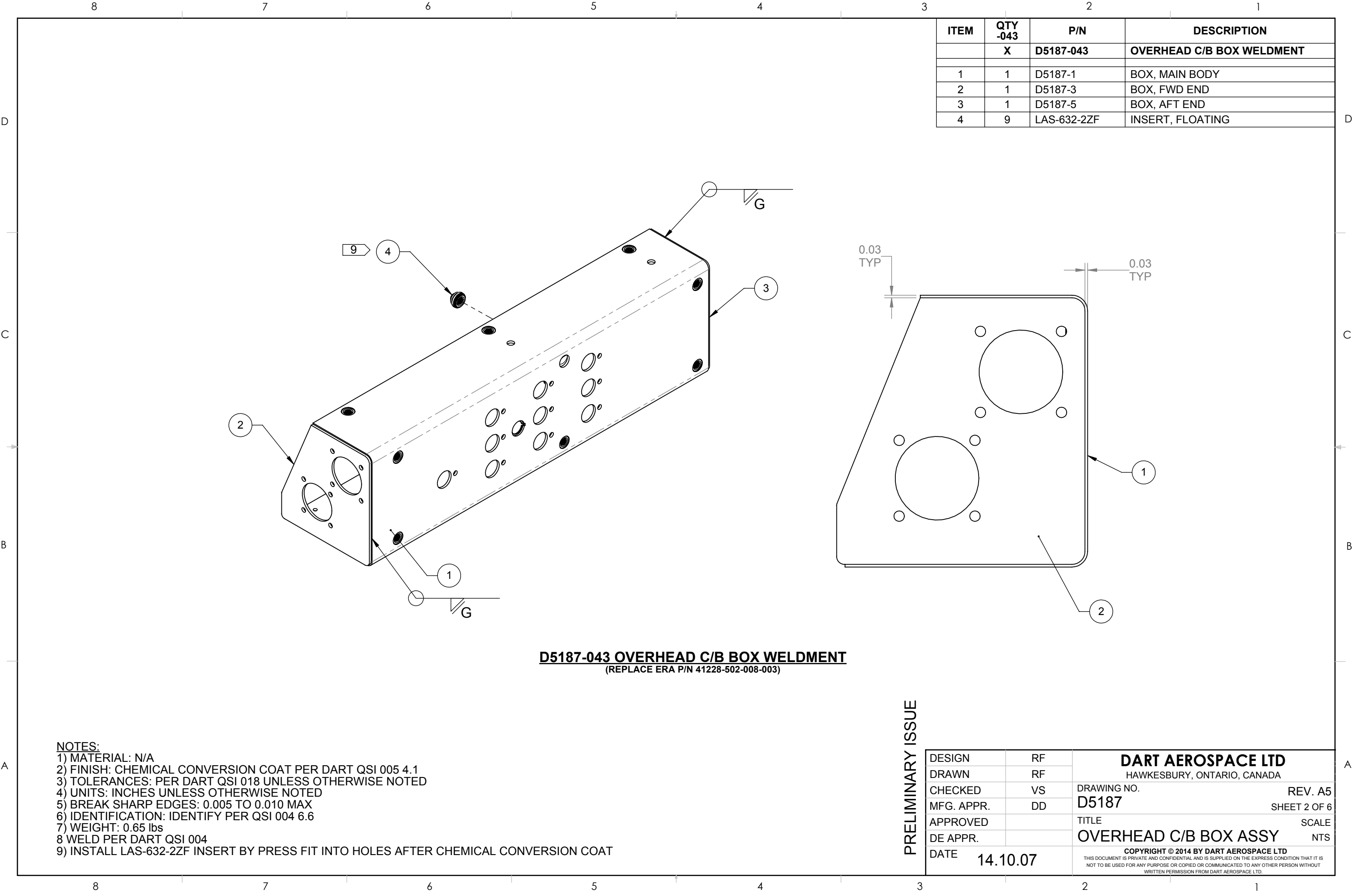
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5187-041	OVERHEAD C/B BOX ASSY
1	1	D5186-041	MOUNTING ANGLE ASSY
2	1	D5187-043	OVERHEAD C/B BOX WELDMENT
3	1	D5188-1	HINGE
4	17	MS20426AD3-(4)	RIVET, SOLID, CSK

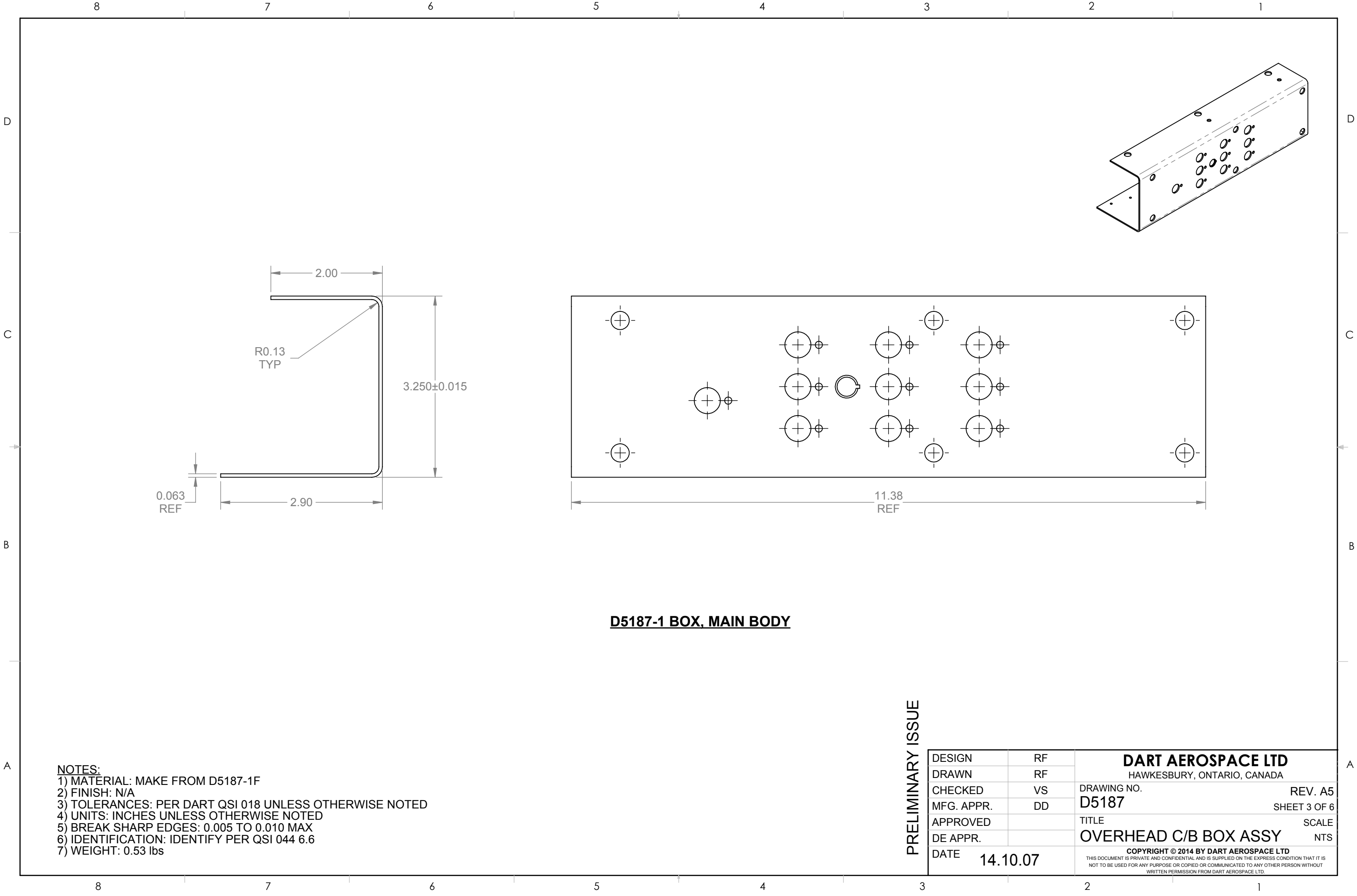
D5187-041 OVERHEAD C/B BOX ASSY
(REPLACE ERA P/N 41228-502-008-001)

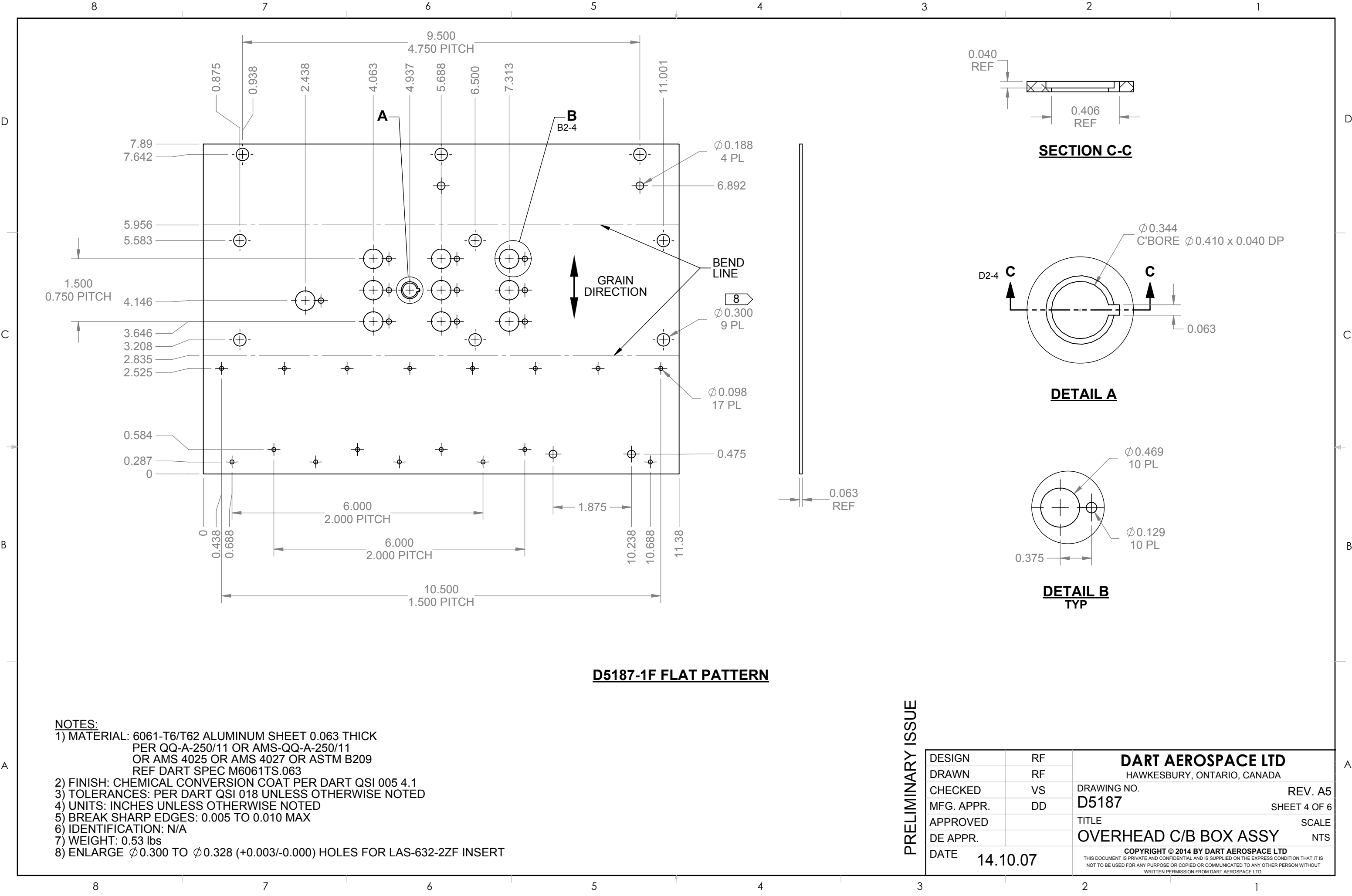
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PAINT "MATTE BLACK" (MB) PER DART QSI 005 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.98 lbs

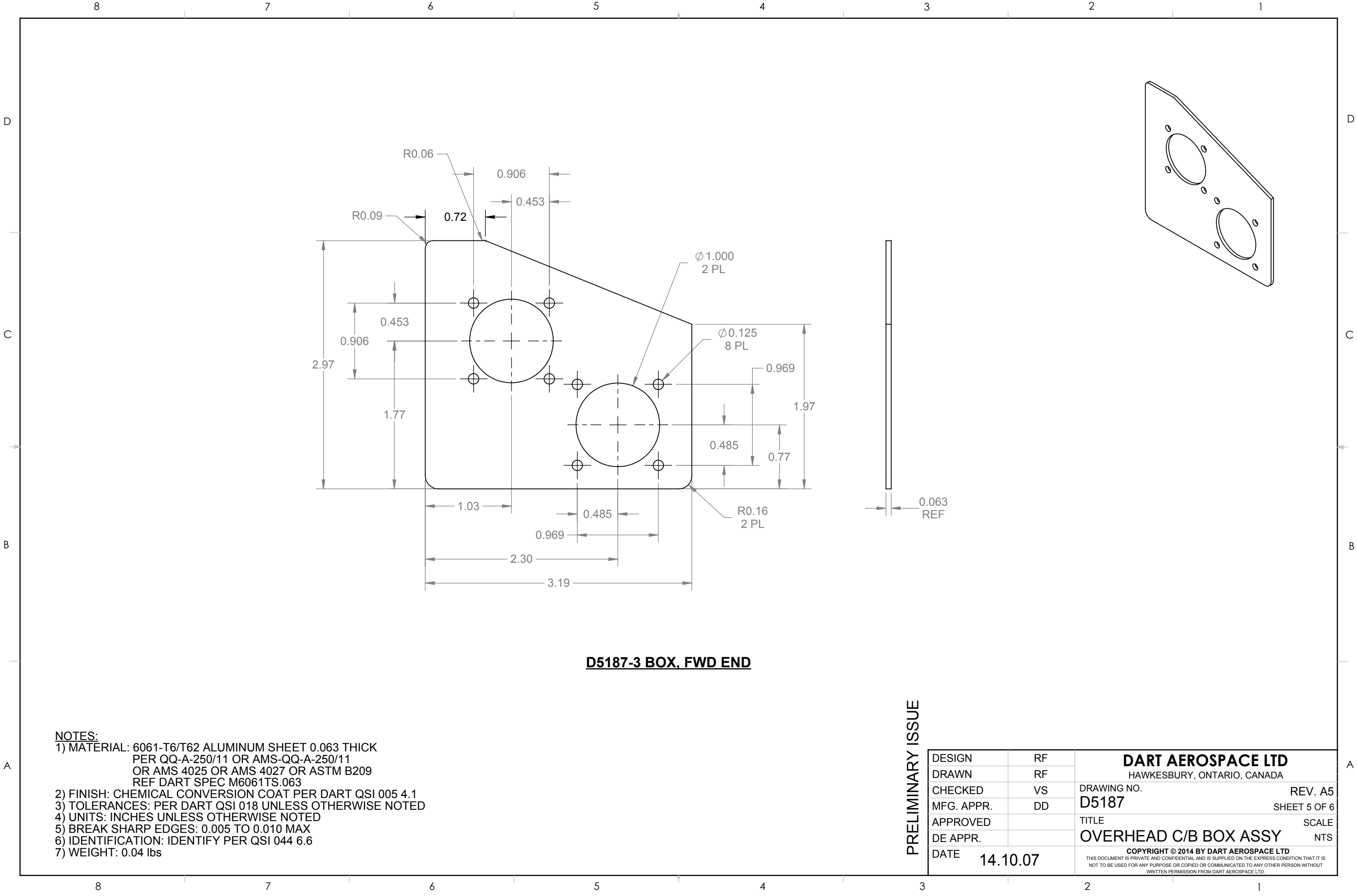
PRELIMINARY ISSUE

A	NEW ISSUE		RF	14.10.07
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	VS	DRAWING NO. D5187 REV. A5		
MFG. APPR.	DD	SHEET 1 OF 6		
APPROVED		TITLE OVERHEAD C/B BOX ASSY SCALE NTS		
DE APPR.				
DATE	14.10.07	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		







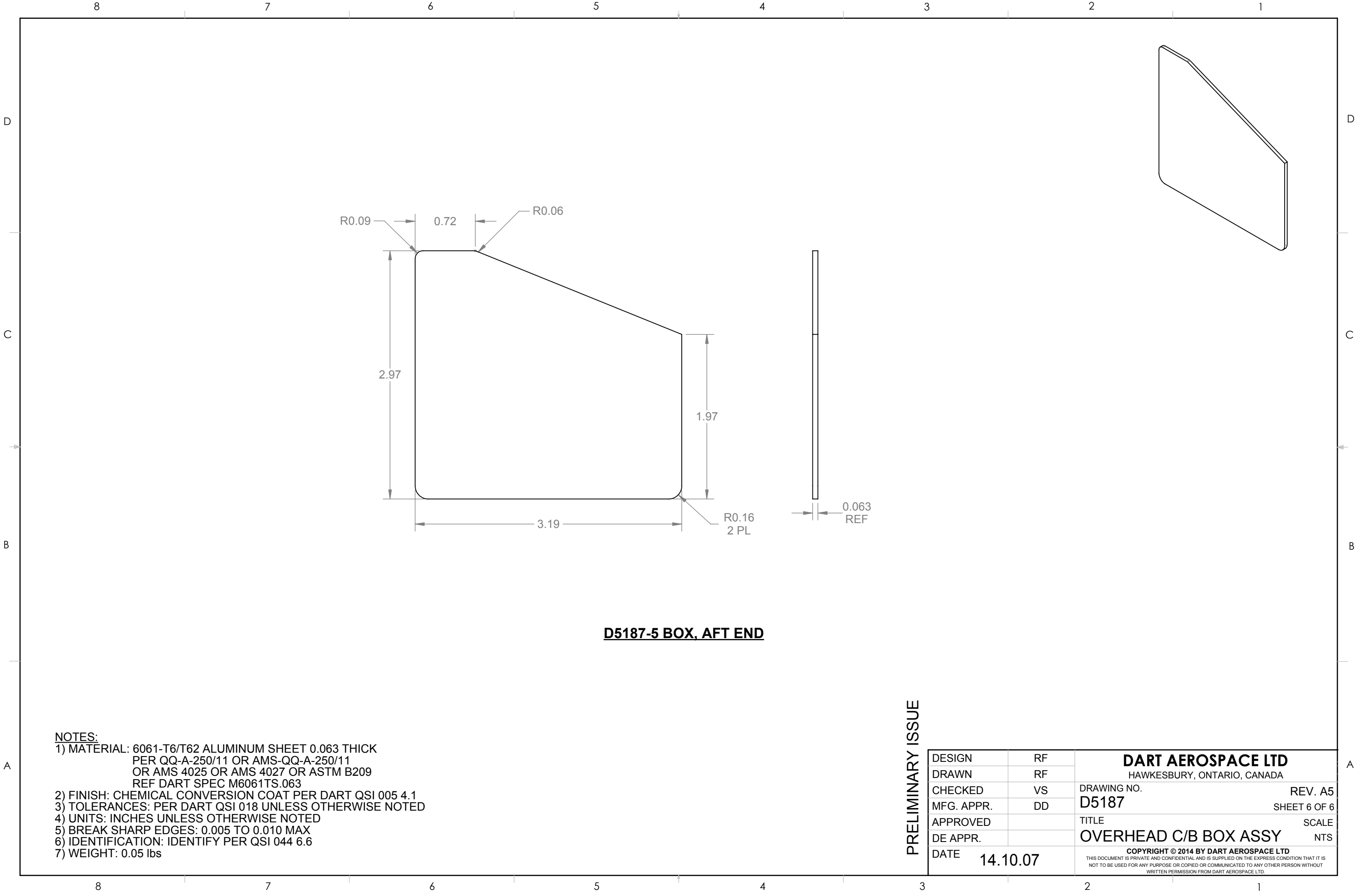


NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061TS.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D5187	REV. A5 SHEET 5 OF 6
MFG. APPR.	DD	TITLE OVERHEAD C/B BOX ASSY	
APPROVED			
DE APPR.		SCALE NTS	
DATE	14.10.07		
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D5187-5 BOX, AFT END

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061TS.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.05 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A5
MFG. APPR.	DD	D5187	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		OVERHEAD C/B BOX ASSY	NTS
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